



请承认书

Version No.: V2.0

常州昊翔电子有限公司  
Changzhou HaoXiang Electronic Co., LTD

客户名称

CUSTOMER NAMER : \_\_\_\_\_

产品名称

COMMODITY : SMD MAGNETIC BUZZER

产品型号

MODEL NO : TDA-M85036-0327

客户料号

PART NO : \_\_\_\_\_

审核	秦皓	主办	唐俐雅 Jul.13,2018
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客户承认栏			
承认		拒收	

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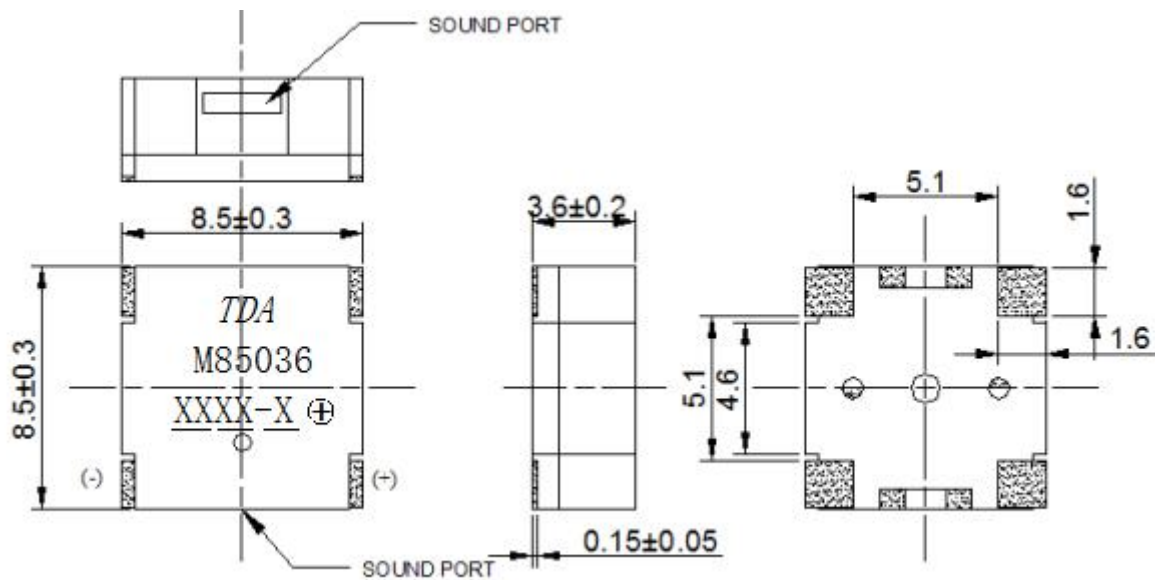
## A. SCOPE

This specification applies magnetic buzzer, **TDA-M85036-0327**

## B. SPECIFICATION

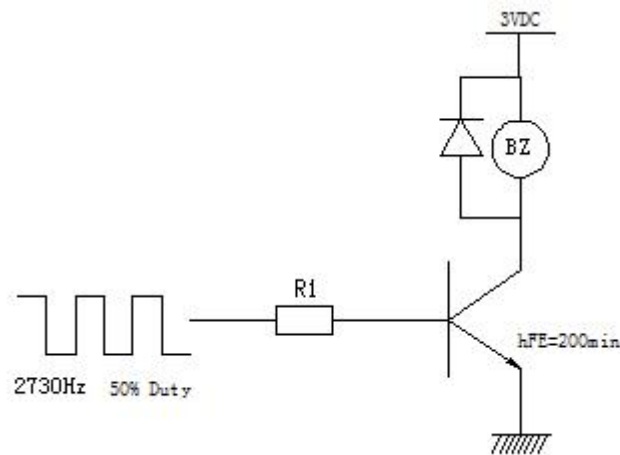
No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	Hz	2730	Square Wave
2	Operating Voltage	Vdc	2 ~ 5	
3	Rated Voltage	Vdc	3.0	
4	Current Consumption	mA	MAX. 80	at Rated Voltage
5	Sound Pressure Level	dB	MIN. 85	at 10cm at Rated Voltage
6	Coil Resistance	$\Omega$	18 $\pm$ 3	
7	Operating Temperature	$^{\circ}$ C	-30 ~ +85	
8	Storage Temperature	$^{\circ}$ C	-40 ~ +85	
9	Dimension	mm	8.5x8.5x H3.6	See appearance drawing
10	Weight (MAX)	gram	0.8	
11	Housing Material		LCP( Black )	
12	Leading Pin		Tin Plated Brass(Sn)	See appearance drawing
13	Environmental Protection Regulation		RoHS	

## C. APPEARANCE DRAWING

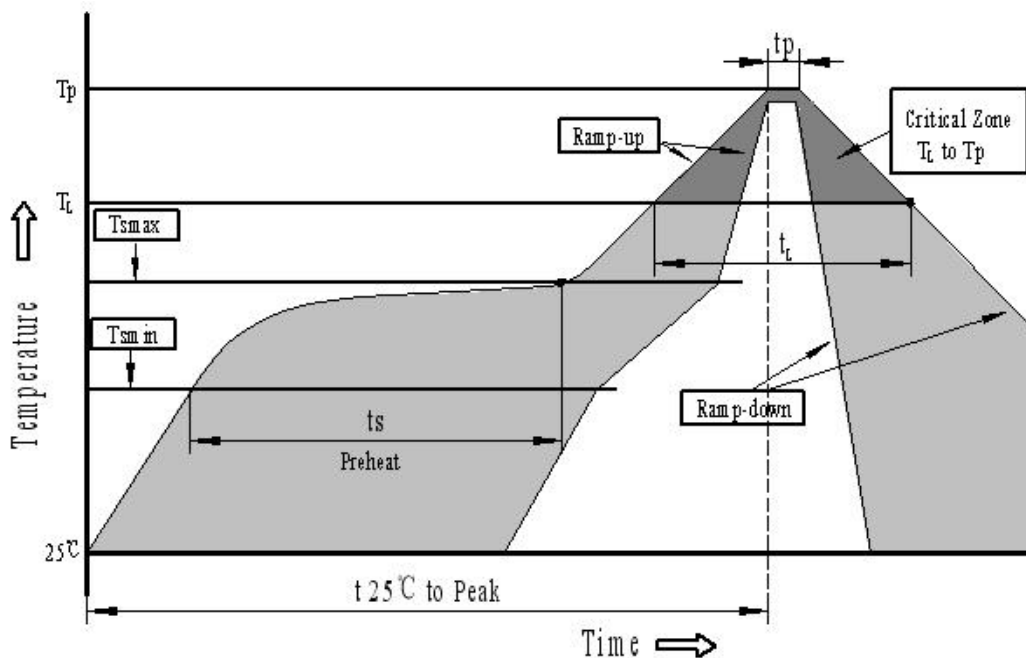


**Unit:mm Tolerance :  $\pm 0.5$ mm**

## D. RECOMMEND DRIVING CIRCUIT

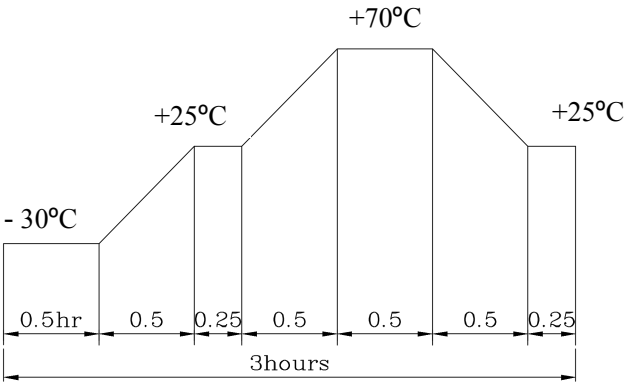


## E. RECOMMENDED TEMP. PROFILE FOR REFLOW OVEN



Profile Feature	Pb-Free Assembly
Average ramp-up rate( $T_L$ to $T_p$ )	3°C/second max.
Preheat	
-Temperature Min.( $T_{smin}$ )	150°C
-Temperature Min.( $T_{smax}$ )	200°C
-Temperature Min.( $t_s$ )	60~180 seconds
$T_{smax}$ to $T_L$	
-Ramp-up Rate	3°C/second max.
Time maintained above:	
- Temperature( $T_L$ )	217°C
-Time( $T_L$ )	60~150 seconds
Peak temperature( $T_p$ )	245°C+0/-5°C
Time within 5°C of actual Peak temperature ( $t_p$ )	6 seconds max.
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.

## F. RELIABILITY TEST

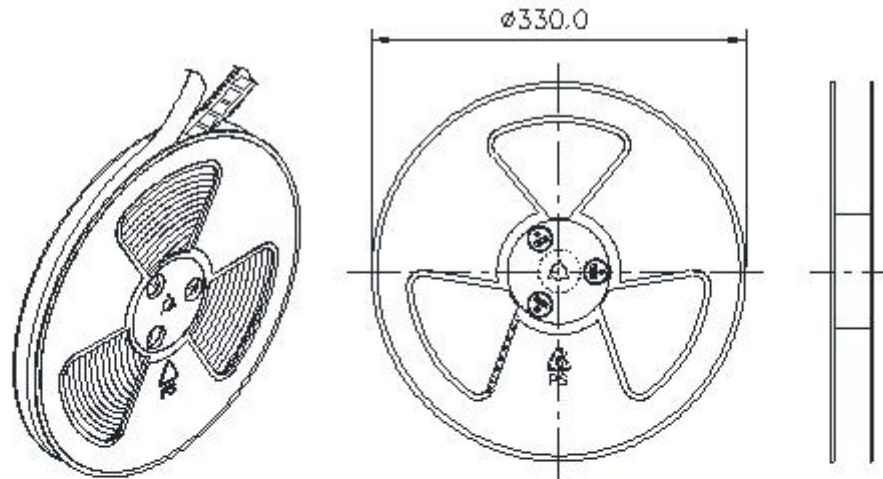
NO.	ITEM	TEST CONDITION AND REQUIREMENT
1	High Temperature Test (Storage)	<p>After being placed in a chamber with 85 °C for 96 hours and then being placed in normal condition for 2 hours.</p> <p>Allowable variation of SPL after test: 10dB.</p>
2	Low Temperature Test (Storage)	<p>After being Placed in a chamber with -40 °C for 96 hours and then being placed in normal condition for 2 hours.</p> <p>Allowable variation of SPL after test: 10dB.</p>
3	Humidity Test	<p>After being Placed in a chamber with 90-95% R.H. at 40 °C for 96 hours and then being placed in normal condition for 2 hours.</p> <p>Allowable variation of SPL after test: 10dB.</p>
4	Temperature Cycle Test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of:</p>  <p>The diagram shows a temperature cycle profile over a 3-hour period. It starts at -30°C for 0.5 hours, then ramps up to +25°C in 0.5 hours, holds at +25°C for 0.25 hours, ramps up to +70°C in 0.5 hours, holds at +70°C for 0.5 hours, ramps down to +25°C in 0.5 hours, holds at +25°C for 0.25 hours, and finally ramps down to -30°C in 0.5 hours. The total duration is 3 hours.</p> <p>Allowable variation of SPL after test: 10dB.</p>
5	Drop Test	<p>Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm .</p> <p>Allowable variation of SPL after test: 10dB.</p>
6	Vibration Test	<p>After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours .</p> <p>Allowable variation of SPL after test: 10dB.</p>
7	Solderability Test	<p>Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +300 °C for 3 1 seconds .</p> <p>90% min. lead terminals shall be wet with solder (Except the edge of terminals).</p>
8	Terminal Strength Pulling Test	<p>The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds.</p> <p>No visible damage and cutting off.</p>

**TEST CONDITION.**

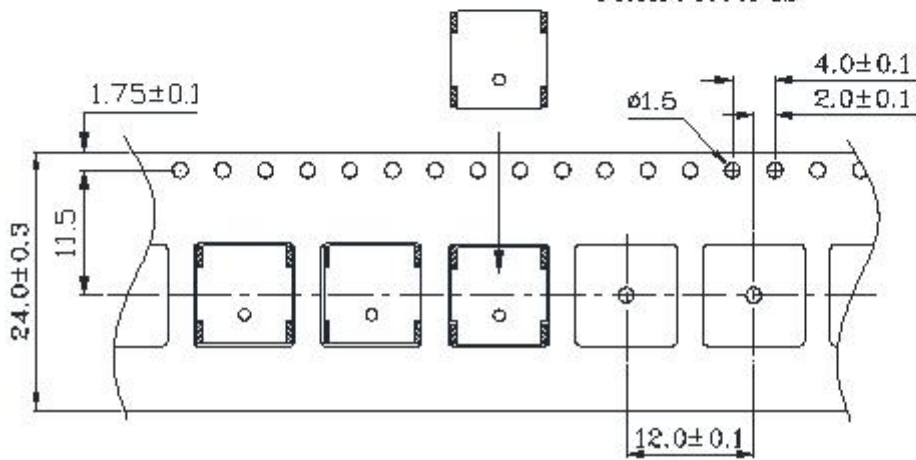
Standard Test Condition: a) Temperature : +5 ~ +35°C b) Humidity : 45-85% c) Pressure : 860-1060mbar

Judgment Test Condition: a) Temperature : +25 ± 2°C b) Humidity : 60-70% c) Pressure : 860-1060mbar

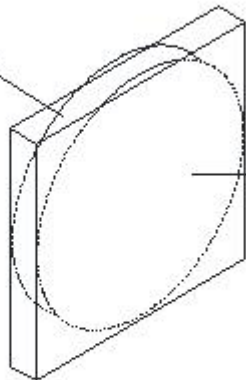
# G. PACKING STANDARD



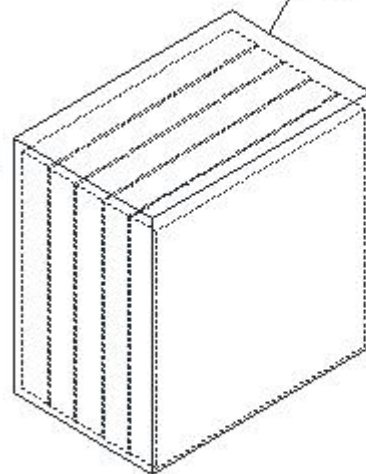
1 Reel : 1000PCS



Inner Box  
(Layer Reel)



Carton Box  
(5 Inner Box)



Inner Box	340mmx340mmx30mm	1x1000PCS=1000PCS
Carton Box	350mmx355mmx175mm	5x1000PCS=5000PCS

